

Koptatás

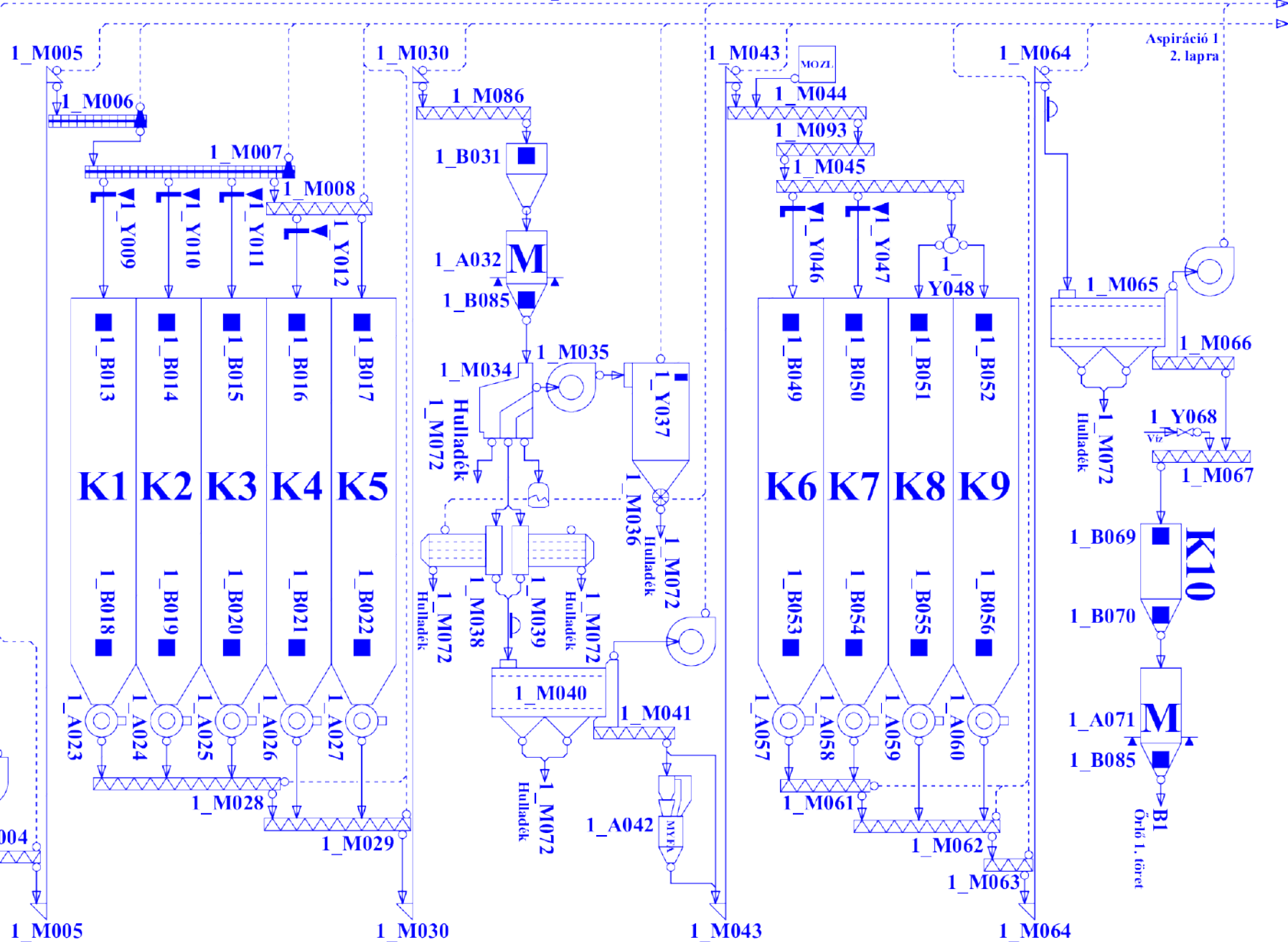
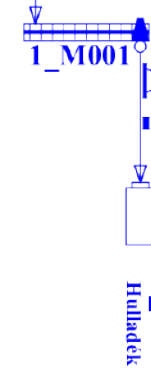
Aspiráció 2
2. lapra

Aspiráció 1
2. lapra

Cellakiosztás

K3	K2	K1
K4	K5	K6
	K7	K8
		K9

Piszkos búza
silóból

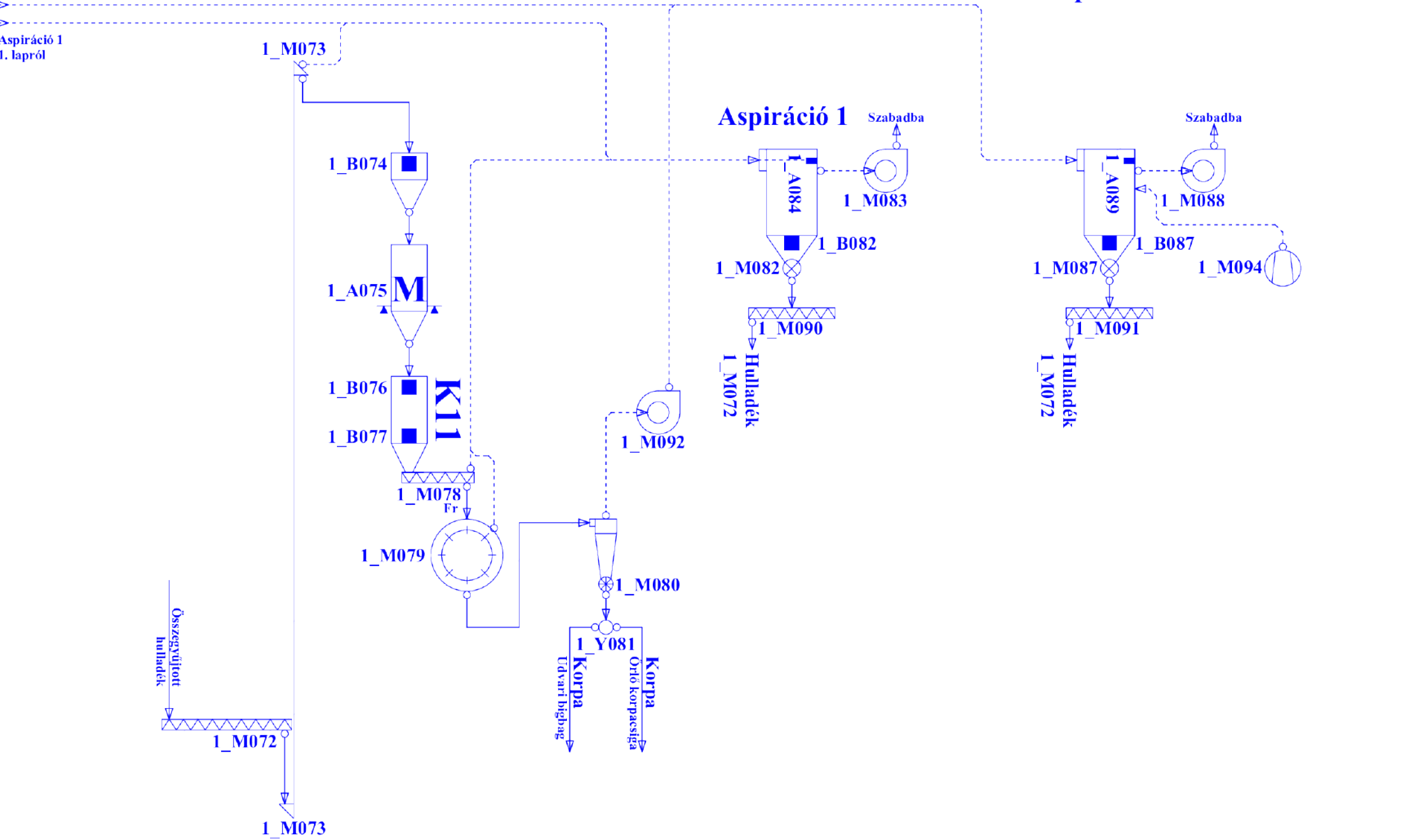


Aspiráció 2
1. lapról

Hulladék darálás

Aspiráció 2

Aspiráció 1
1. lapról



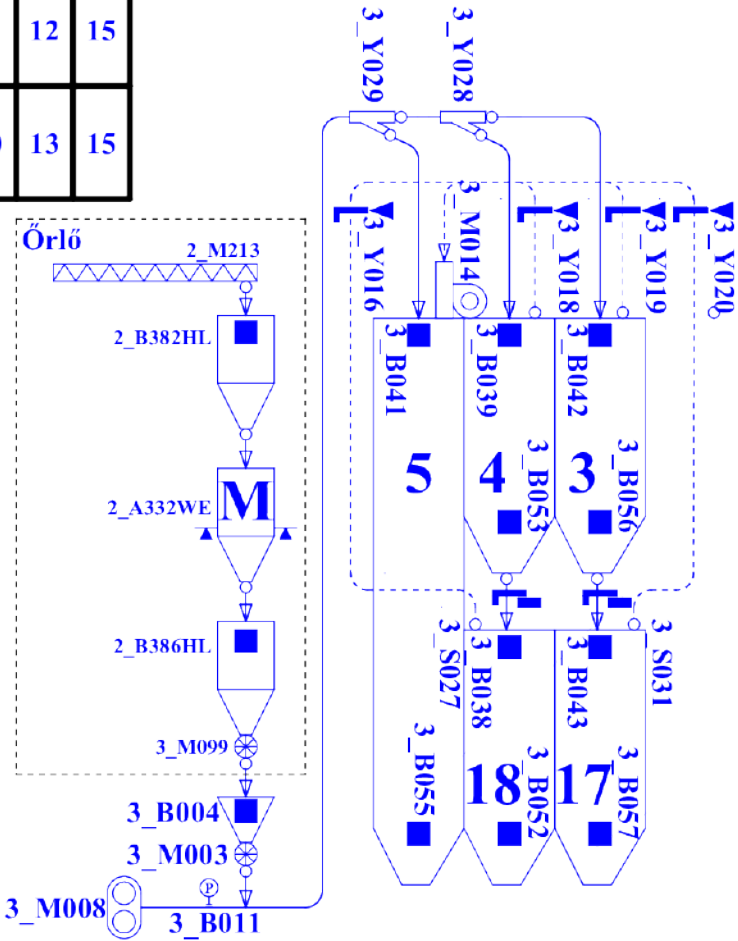
=TOP/1

			Tervező:				Megnevezés:	Hajtásszám:	Rajzsám:
			Ellenőr:				Koptató technológia folyamatára	TECHN	4791908-V1
			Rajzoló:					Elhelyezés:	Lapok száma: 2 / 2
Változás	Dátum	Név	Dátum:	2020.04.01.					

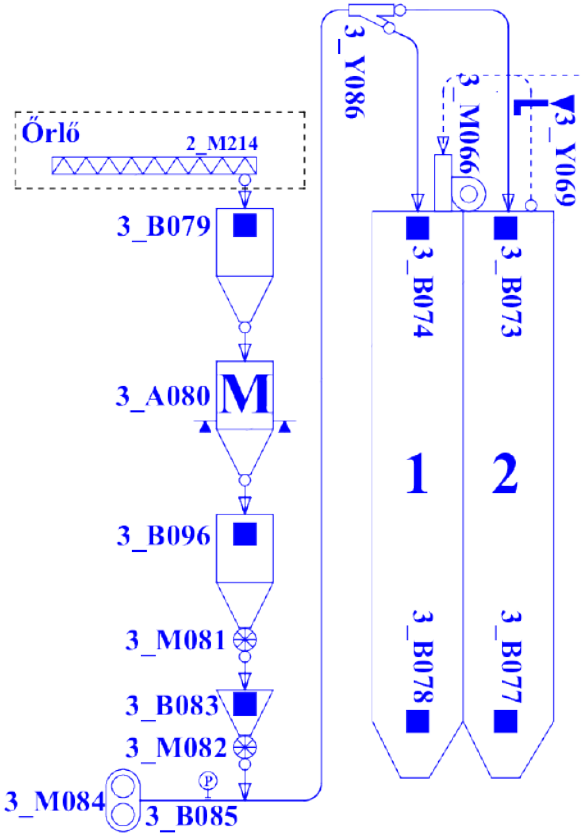
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2	8		
3			
17	9	12	15
4			
18			
5	10	13	15
6			

Cellakiosztás

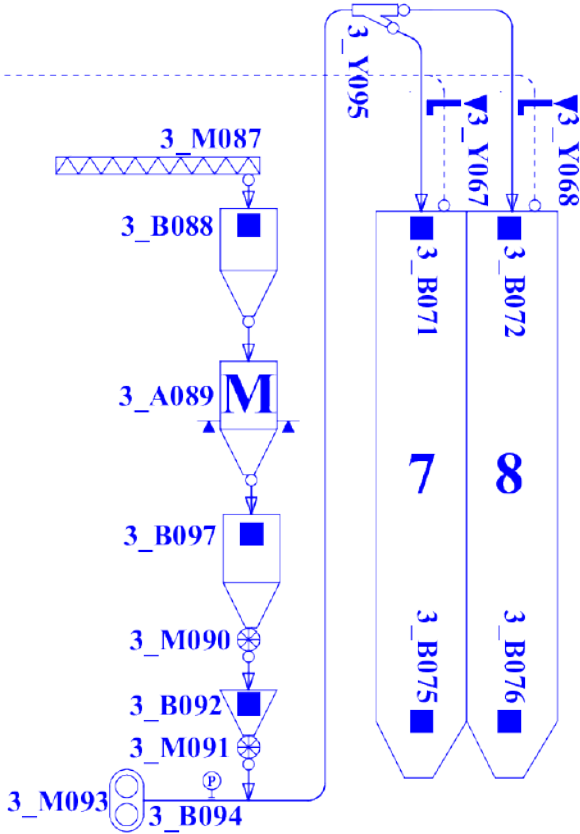
TL50 vonal

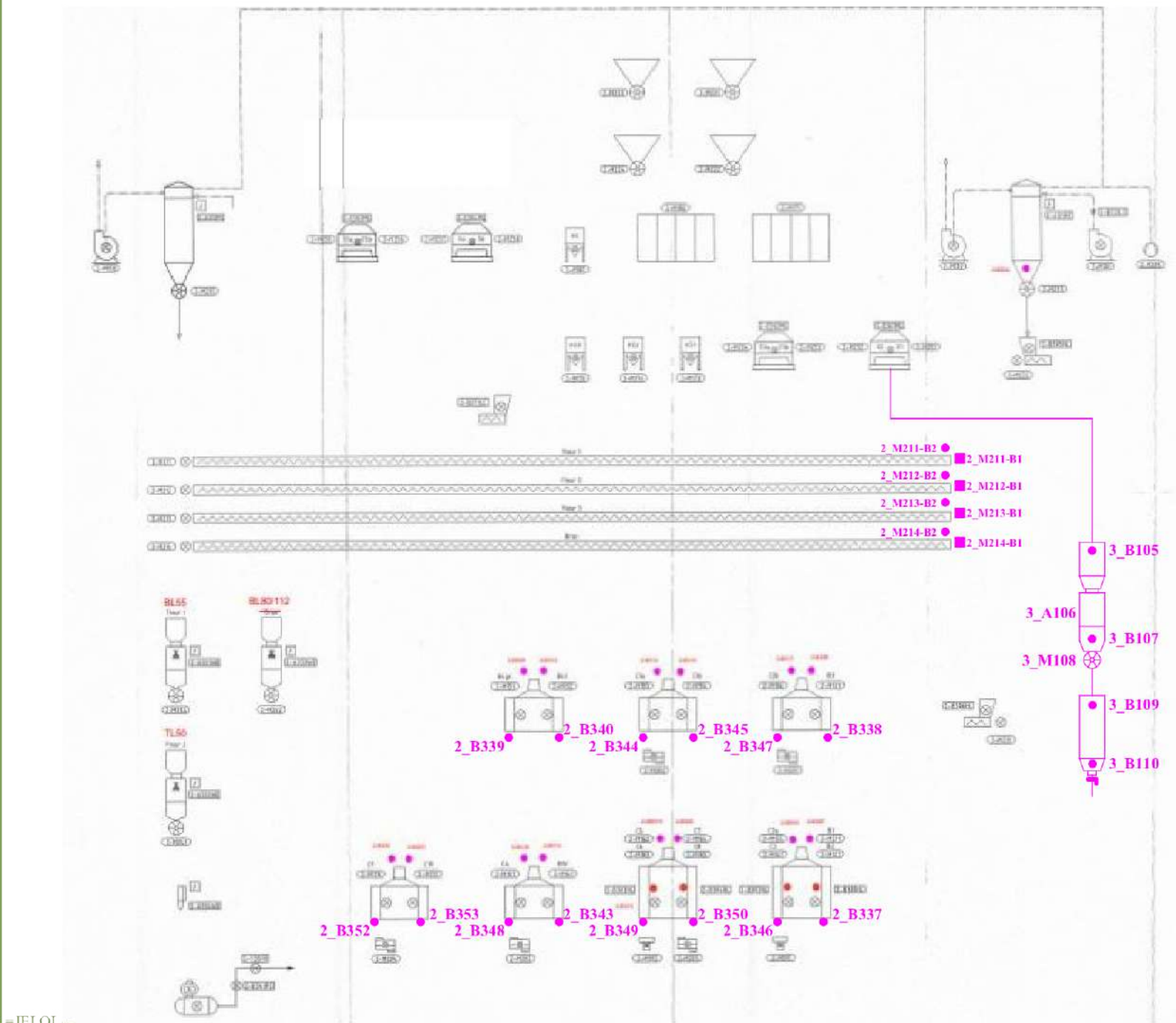


Korpa vonal



Takarmányliszt vonal





Kiegészítéssel érintett technológiai elemek

=JELOL...

=TOP/1

			Tervező:				Megnevezés:	Hajtásszám:	Rajzsám:
			Ellenőr:				Örlő technológia folyamatábra	TECHN	4801908
			Rajzoló:					Elhelyezés:	Lapozás: 1
Változás	Dátum	Név	Dátum:	2020.04.01.					Lapok száma: 1 / 1

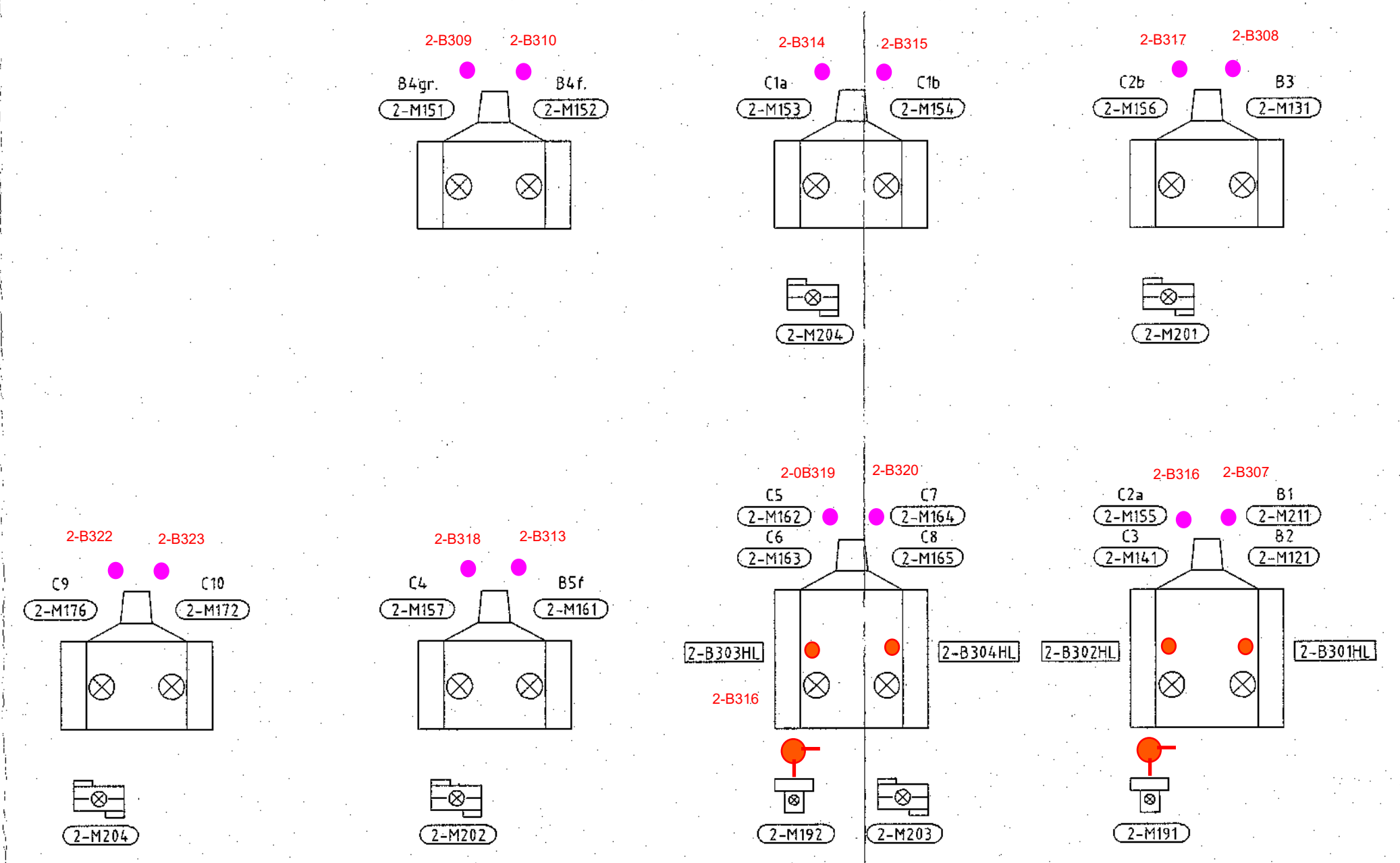
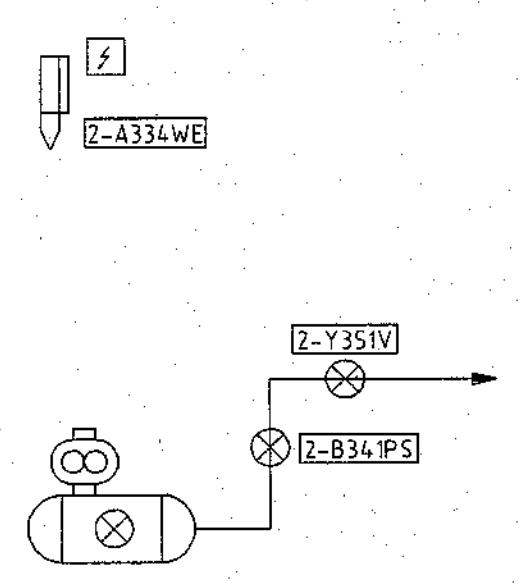
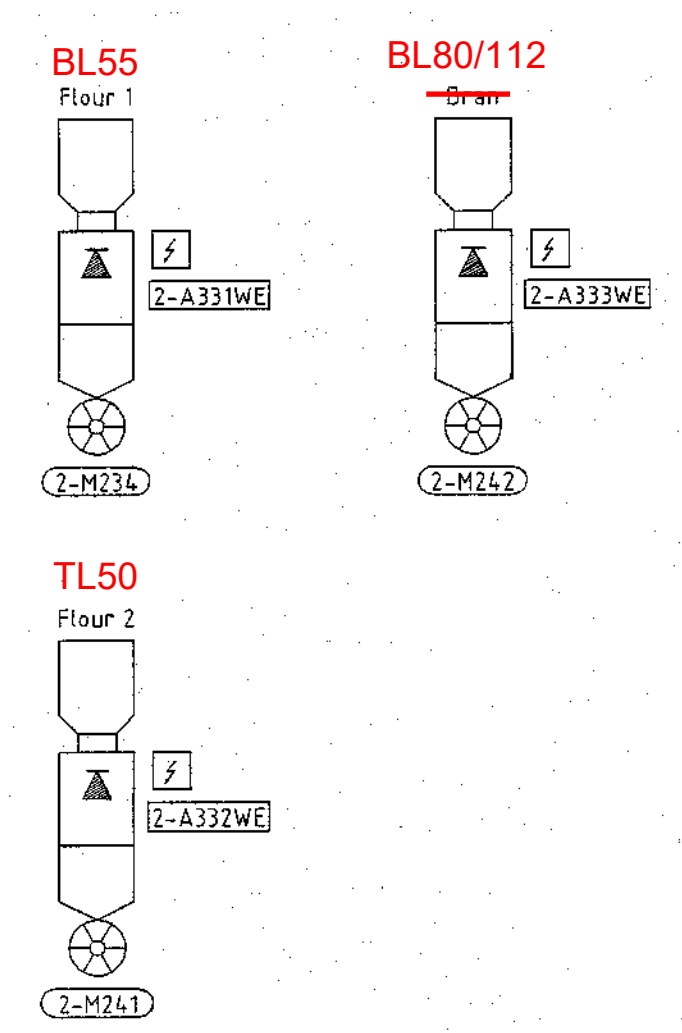
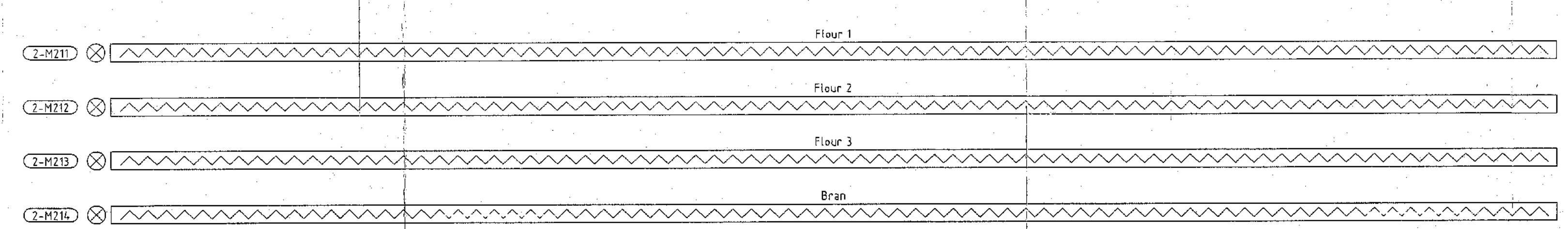
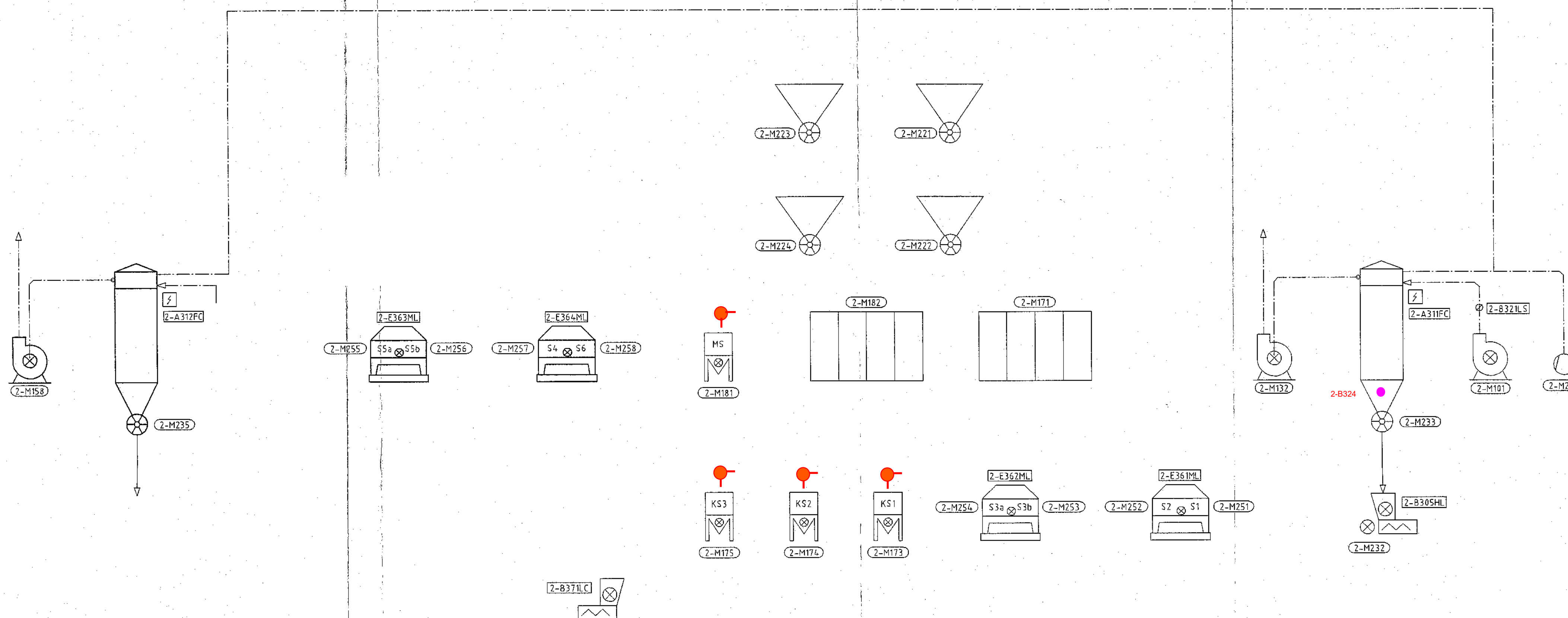
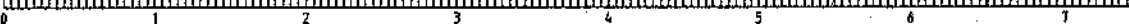
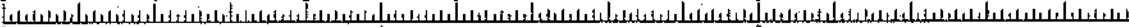
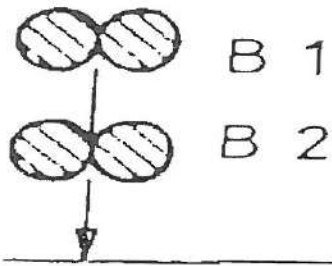


Diagram mill
with motor and apparatus numbers

Project type	MILL		
Product type	WHEAT		
Capacity	200 t/24h		
Drawn	N.Koehring	Support	MU562
Order range	563454-563485		
Date	22.01.2002	Scale	%
	Replace Drawing-Number		
Checked		Replace by Drawing-Number	
Bühler GmbH D-78115 Sigmaringen/Germany			
			
MEOM-20159-00			
© We reserve all rights in connection with this document			Drawing-Number
1: 100			
1: 50			
1: 20			

B1-B2 D oszlop	B1-B2 E oszlop	B3 F oszlop	B5f-c2b B oszlop	C7-8 - C9-10 A oszlop	B4 A oszlop	C1b - C5-6 B oszlop	C1a - Div. C oszlop	C2a - C3 C oszlop	C4 D oszlop
1000	1000	1000	515	160	1365	620	710	350	1365
1000	1000	1000	515	160	1365	620	710	350	1365
1000	1000	1000	515	160	1365	620	710	350	1365
1000	1000	1000	515	160	1365	620	710	335	1000
1000	1000	1000	515	160	1365	620	670	335	1000
1180	1180	1000	515	140	1365	620	670	335	1000
1180	1180	1000	475	140	1365	160	160	140	1000
1180	1180	620	475	140	565	160	160	140	160
560	475	620	450	140	565	160	160	140	160
560	475	620	450	140	565	160	160	140	160
560	475	620	170	140	565	160	140	125	160
515	475	620	170	140	565	160	140	125	160
515	475	620	170	140	565	160	140	125	160
515	475	160	170	140	160	160	140	125	160
175	175	160	160	140	160	210	212 300	160	160
175	175	160	160	140	160	210	212 300	160	160
175	175	160	160	125	160	210	212 300	180	160
175	175	160	160	125	140	210	212 250	180	140
160	160	140	160	125	140	210	212 250	180	140
160	160	140	160	125	140	160	160	180	140
212	212	300	140	125	140	160	160	180	140
212	212	300	140	112	375	160	160	212	140
212	212	300	300	112	375	160	160	212	335
212	212	300	300	112	375	160	140	250	335
212	212	280	300	250	335	140	140	250	335
212	212		300	250	335	140	140	250	335

Gép száma					Kifolyás iránya
S1	1000	1120	1250	1320	B3
	900	950	1000	1120	B3
	750	800	850	900	C1b
S2	1000	1120	1250	1320	B3
	900	950	1000	1120	B3
	750	800	850	900	C1b
S3a					B3
	425	450	475	500	C4
	375	400	425	450	C2b/C1b
S3b					B3
	425	450	475	500	C4
	375	400	425	450	C2b/C1b
S4					B4f
	500	530	560	600	B4f
	425	450	475	475	C4
S5a					C4
	530	530	560	560	C4
	400	425	450	475	C1b
S5b					C3
	530	530	560	560	C3
	400	425	450	475	C1b
S6					C4
	475	500	530	560	C4
	375	400	425	450	C2b



2x 1250/250
MDDL

S1

900	950	1000	1320	B3
800	850	950	1120	B3
710	750	800	900	C1b

S2

900	950	1000	1320	B3
800	850	950	1120	B3
710	750	800	900	C1b

S3a

450	475	500	530	B3
400	450	475	500	C4
375	400	425	450	C2b/C1b

S3b

450	475	500	530	B3
400	450	475	500	C4
375	400	425	450	C2b/C1b

B3

S1+2

S3a+b

1000	1000
1000	1000
1000	1000
1000	1000
1000	1000
1000	1180
1000	1180
1000	1180
425	475
425	475
425	475
425	475
425	475
425	475
140	175
140	175
140	175
140	175
140	140
140	175
200	230
200	285
200	230
200	230
200	205
200	205

1-2-3

Div.

B 3

(3. töret)

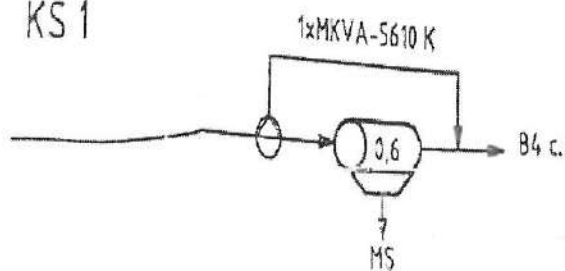


1x 1250/250
MDDK

KS1

B4f.

KS 1



1 120	1 000
1 120	1 000
1 120	1 000
1 120	1 000
1 120	1 100
1 120	1 100
1 120	1 180
530	620
530	620
530	620
530	620
530	565
530	620
125	160
125	160
125	160
125	160
125	160
125	140
125	125
280	300
280	300
280	300?
280	300
280	280

1-2-3

S4

C4

530	630	630	670
475	500	560	500
425	450	475	425

B4f

B4f

C4

B 4 c. (4. töret)



1x 1000/250
MDDK

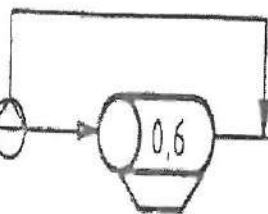
B 4 f.



1x 1000/250
MDDK

KS 2

1xMKVA-5610 K



Korpa

KS2

B5f.

B5f.

1250	1365
1250	1365
1250	1365
1250	1365
1250	1365
1250	1365
1250	1365
500	565
500	565
500	565
500	565
500	565
500	565
500	565
125	160
125	140
125	140
125	140
125	160
125	140
125	160
125	140
335	375
335	375
335	375
335	335
335	335

1-2-3

C7/C8

B 5 f. (5. töret)



1x 1000/250
MDDK

KS3

KS 3

1xMKVA-5610 K

0,32

Korpa

C9-Si.

C3/C6

C10

450	515
450	515
450	515
450	515
450	515
450	515
375	450
375	475
375	475
375	450
160	170
160	170
160	170
160	160
140	150
140	140
140	160
112	160
112	150
125	160
125	160
125	125
250	300
250	300
250	300
250	310

1-2-3

1-2-3

C9

C1a



1x 1250/250
MDDK

C4

S5a

475	530	600	670
425	450	475	500
335	375	400	425

C4

C4

C1b

S5b

475	530	600	670
425	450	475	500
335	375	400	425

C4

C4

C1b

600	670
600	710
600	710
600	710
600	710
600	710
600	670
125	160
125	160
125	160
125	160
112	140
112	140
112	140
112	112
250	300
250	300
250	300
250	300
250	300
250	245
125	160
125	160
125	160
125	160
125	140
125	140
125	140

1-2-3

S5a

S5b

C2b

1-2-3

C2a/C3

1-2-3

DIV

C1b

1x 30/250
MDDR

475	530	600	600
425	450	475	500
335	425	450	475

C4
C4
C2b

C4

S6

C7/C8

530	620
530	620
530	620
530	620
530	620
530	620
112	160
112	160
112	160
112	160
112	160
112	160
112	160
112	140
212	210
212	210
212	210
212	230
212	210
140	160
140	160
140	160
140	160
140	160
125	160
125	140

C5 + 6

1-2-3

1-2-3

C2b

C2a

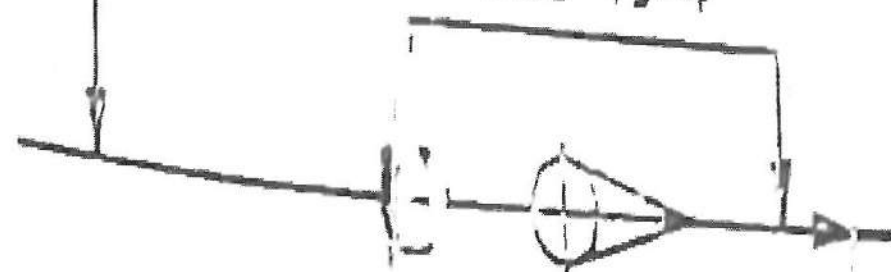
1-2-3

1-2-3

OC C 2 a

OC C 3

1 MJZE-43-4



2x 1250/250
MODL

C4 ←

300	300
300	535
300	335
300	335
300	350
300	335
112	125
112	125
112	140
112	140
112	120
112	120
112	140
112	140
160	210
160	230
160	160
160	200
180	180
180	180
180	160
180	160
180	160
250	245
250	255
250	240

→ 1-2-3

C5/C6 →

→ 1-2-3

→ 1-2-3
→ C5/C6

C 4

1xMDL-300 G



1x 1000/250
MDDK

Csira

B4f.

Csira

B4f.

1250	1365
1250	1365
1250	1365
850	1000
850	1000
850	1000
850	1000
140	175
140	160
140	160
140	160
140	160
140	160
140	160
140	160
125	160
125	160
125	160
112	140
112	140
112	140
112	140
300	310
300	340
300	335
300	300x

1-2-3

B4f.

C5/C6

∞ C7

∞ C8

1xMDL-300 G

2x 1000/250
MDDL

C9

C10

Korpa

Korpa

125	160
125	160
125	160
125	160
112	150
112	140x
112	140x
112	140
112	140
112	140
112	140
112	140
112	140
100	140
100	140
100	125
100	125
100	125
100	120
100	112x
100	112
100	112x
140	335x
140	245

1-2-3

1-2-3

1-2-3

1-2-3